

 <b>AGS X</b> <small>AUTOMATION GREIFSYSTEME SCHWOPE GMBH</small>	tightening torque Adapter	<b>WN15-01</b>
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### Range of applicability:

Assembly tightening torque for all

- ASI
- ASG
- ASG-X

### tightening torque for properly sealing ring:

AGS- Description	Thread size	tightening torque	Sealing ring material
PDR-5-PVC	M5	0,6Nm	PVC
PDR-5-PTFE	M5	0,6Nm	PTFE
PDR-5	M5	0,9Nm	Aluminum
PDR-18	1 / 8 "	10Nm	Aluminum
PDR-14	1 / 4 "	20Nm	Aluminum
PDR-38	3 / 8 "	20Nm	Aluminum

For the M5 adapters the PVC sealing ring is set as standard and Aluminum as an alternative.

For 1 / 8" , 1 / 4" and 3 / 8 " adapters the Aluminum sealing ring is intended as standard.